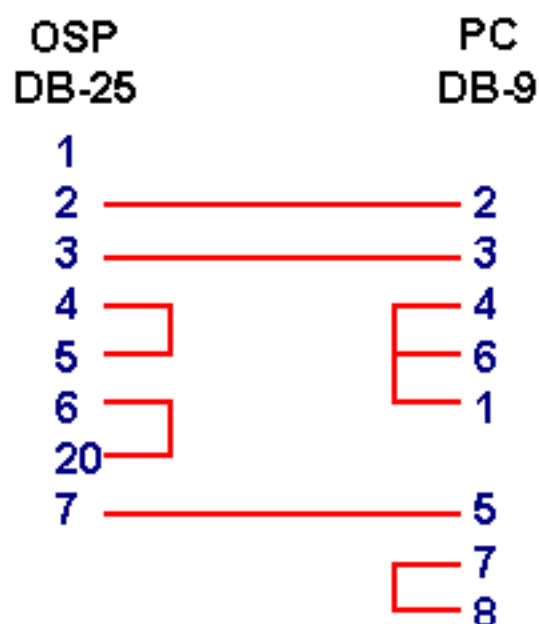


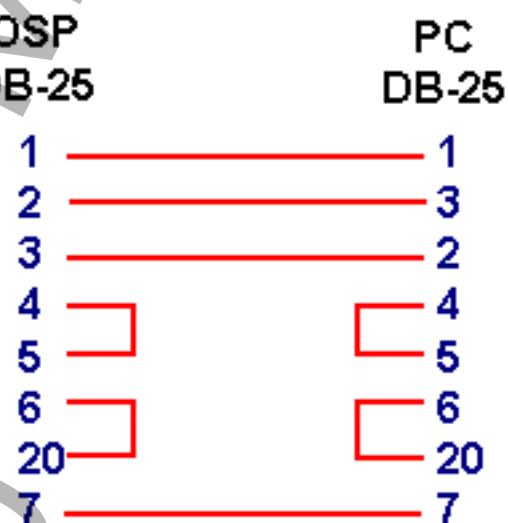
OKUMA OSP 5000L-G, M-G, G-G / 5020L, M, G

OSP TO PC COMMUNICATION

25 Pin To 9 Pin Configuration



25 Pin To 25 Pin Configuration



NC Optional Parameter Bits

Lathe

1
12

M/C

1
8

Grinder

1
12

7 6 5 4 3 2 1 0

0 0 0 1 1 0 1 1
1 0 1 0 1 0 1 1

NC Optional Parameter Word

Lathe

1
39
34
44
54

M/C

1
6
34
45
57

Grinder

1
16
21
41
46

Set To

1
2400
30
0
1

Description

Feed Holes
Baud Rate
Busy Time
Punch Device
Read Device



Baud Rate and **Stop Bits** on OSP must match Baud Rate and Stop Bits on PC.