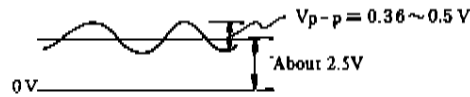
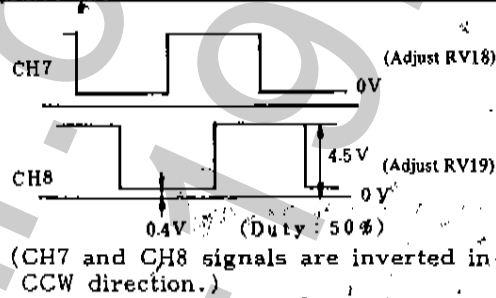


Check terminals	Normal wave forms
CH3-0V (PA)	
CH4-0V (PB)	Same as shown above
CH5-0V (RA)	DC 2.5 V ± 0.2 V
CH6-0V (RB)	Same as shown above
CH7-0V CH8-0V (In case of CW rotation)	

3) Alarm No. ③

① MODEL 1/2/small MODEL 3 regenerative circuit is faulty.

In MODEL 1/2/small MODEL 3, alarm No. 3 indicates that the regenerative circuit is faulty. A transistor may be defective. Locate a defective element, and replace it according to the following procedure.

Replace PCB if a transistor is faulty due to a trouble of control PCB. Please contact our service center, if repair is difficult.

RV 18 - CH 7 50%

RV 19 - CH 8 50%

Command 100 RPM

adj pots to middle of good range

increase speed
repeat adjustments

614-252-9233
419584 0091

253-804-4046